



# GEM1306 - NUGGET ICE MAKER

**Ice-O-Matic**  
Ice. Pure and Simple



GEM1306 ON IOD250

## Features

- Space-saving 21" (533 mm) wide design.
- Produces up to 1,350 lbs (612 kg) of ice per day.
- Soft, chewable nugget ice crystals.
- Cools beverages faster and longer while maintaining flavors better.
- Decreased water and power usage compared to cube ice makers.
- SystemSafe load monitoring system constantly checks workload on gearbox, shutting down system before a problem develops and preventing costly repairs.
- Water Sensor eliminates low or no water failures and cannot be affected by adverse water conditions.
- Rugged stainless steel evaporator and auger ensures reliability.
- Industrial-grade roller bearings and heavy-duty gearbox provide years of trouble-free service.

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## Options & Accessories

WATER FILTERS			
Ice Machine Model	Manifold		Inline
	System	Replacement	System
GEM1306	IFQ1	IOMQ (1)	N/A

## Ice Maker Warranty

Every Ice-O-Matic ice maker is backed by a warranty that provides both parts and labor coverage.

- Three years **Parts** and **Labor** for all nugget ice maker parts.
- Five years **Parts** coverage on the compressor.

## Ice Form



### NUGGET ICE DIMENSIONS

H x Dia. (in.)	1/2 x 3/8
H x Dia. (mm)	12.7 x 9.5

## Bin Chart Kits for Combining Wider Bins with Smaller Models

ICE STORAGE BINS										
Model No.	B25	B40	B42	B55	B100	B700-30	B1000-48	B1300-48	B1325-60	B1600-60
Capacity	242 lbs (110 kg)	344 lbs (156 kg)	351 lbs (160 kg)	510 lbs (232 kg)	854 lbs (388 kg)	680 lbs (308 kg)	1000 lbs (454 kg)	1320 lbs (599 kg)	1325 lbs (599 kg)	1600 lbs (753 kg)
Width	30 in (762 mm)	30 in (762 mm)	22 in (559 mm)	30 in (762 mm)	48 in (1219 mm)	30 in (762 mm)	48 in (1219 mm)	48 in (1219 mm)	60 in (1524 mm)	60 in (1524 mm)
Kits	GEM1306	KBT19	KBT19	KBT24	KBT19	KBT23	△△**	△△**	△△**	△△**
GEM1306(2)	N/A	N/A	N/A	N/A	KBT22	N/A	△△**	△△**	△△**	△△**

See Ice-O-Matic Price List for Adapter Kits to combine ice makers with most available ice/beverage dispensers. △△\*\* Kit not required, though ice clumping issues may arise.





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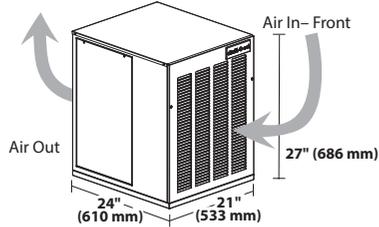


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## Air Cooled

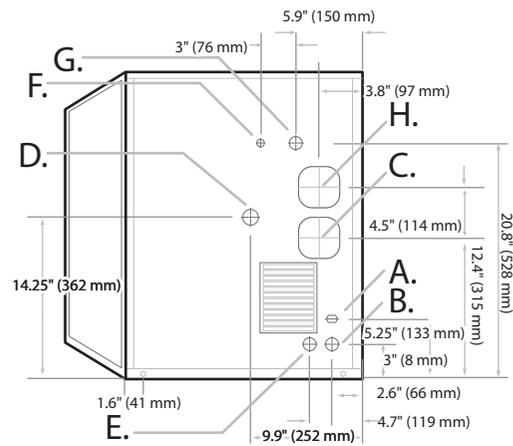
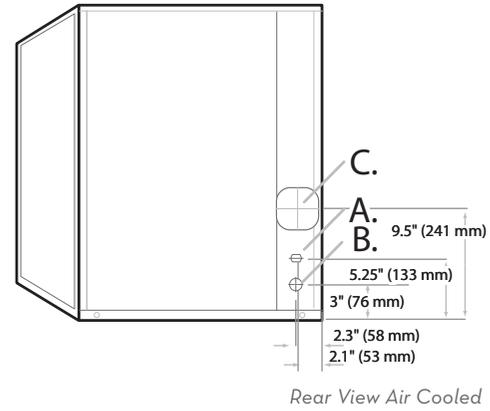
Please note: air-cooled units require 6" (152 mm) clearance for air intake and exhaust.

- A. Ice maker potable water in, 3/8" FPT.
- B. Ice maker water out, 3/4" FPT.
- C. Electrical inlet.



## Water Cooled/Remote

- A. Ice maker water in, 3/8" FPT.
- B. Ice maker water out, 3/4" FPT.
- C. Electrical inlet.
- D. Condenser water in, 3/8" (water cooled only).
- E. Condenser water out, 1/2" (water cooled only).
- F. Liquid line, 3/8" male coupling for precharged line set (remote only).
- G. Discharge line, 1/2" male coupling for precharged line set (remote only).
- H. Remote condenser junction box (remote only).



## Operating Requirements

	MINIMUM	MAXIMUM
		<b>60 Hz</b>
Ambient Temp. Range Air	50°F (10°C)	100°F (38°C)
Water Temp.	40°F (4.4°C)	
Water Pressure	20 PSIG (1.4 BAR)	120 PSIG (8.3 BAR)

## Dimensions

ALL MODELS	
W x D x H (in.)	21 x 24 x 27
W x D x H (mm)	533 x 610 x 686

## Specifications

Model Number	Cond. Unit	Ice Production per 24hrs		Water Usage gallons per 100 lbs (45 kg) of Ice 90°F (32°C) air/70°F (21°C) water		kWH Used per 100 lbs (45 kg) of ice @ 90°F (32°C) air/70°F (21°C) water	Voltage Characteristics	Min. Circuit Ampacity	Fuse Size	Approx. BTUH per hour**
		70°F (21°C) air/50°F (10°C) water lbs (kg)	90°F (32°C) air/70°F (21°C) water lbs (kg)	Potable	Condenser					
GEM1306A ★	Air	1,350 (612)	1,000 (454)	12.0	-	3.8	208-230/60/1	15.8	20	8,100
GEM1306R ★	Remote*	1,350 (612)	1,000 (454)	12.0	-	4	208-230/60/1	17.4	20	8,100

### NOTES:

Number of Wires: 3 (including ground)  
 Approx. Shipping Weight lbs (kg): GEM1306 290 (132)  
 Refrigerant Type: R404A

\*Requires GRC 1061 Condenser.

\*\*BTUH is calculated 0°F Evaporator, 100°F Condensing, and 33 PSIG.

★ENERGY STAR qualified machine. Please see our website [www.iceomatic.com](http://www.iceomatic.com) for the latest list of ENERGY STAR qualified machines and available rebates

Daily ice production based on half cube configuration. Ice-O-Matic reserves the right to change the specifications at any time without obligation. Certifications may vary depending on country of origin.